SVR™
Soluble Varnish Removal

A complete recovery and maintenance solution for mineral-oil based turbine lubricants. SVR targets and removes the dissolved varnish pre-cursors which are the cause of varnish. By removing these waste oxidation by-products, you restore the oil's original solvency properties, which forces any solid varnish deposits to be dissolved back into the oil where they are removed permanently.

HY-PRO   EPT
hyrofiltration.com/SVR
Stop varnish related fail-to-starts and unit trips.
SVR attacks the source of the problem on a molecular level, removing the oxidation by-products that form varnish deposits. SVR reverses the chemical process of varnish deposit formation by restoring oil health removing varnish throughout the system and in critical components so your servo valves operate more efficiently than ever.

Advanced media technologies.
Ion Charge Bonding (ICB) removes soluble oxidation by-products and restores demulsibility during normal turbine operation without damaging additive chemistry. With the most advanced media, SVR has 4x more capacity than competing varnish removal systems.

Remove acid.
Acid in turbine oil is by-product of oxidation, a leading pre-cursor to varnish formation. SVR removes acid improving oxidative stability, slowing oxidation rate and dramatically reducing a source of varnish production.

Attack the problem, not the symptoms.
Turbine oil is condemned when anti-oxidant (AO) additive levels deplete to 20% of new. A dedicated SVR performs in parallel with AO additives to slow depletion to drastically extend the life of your oil. On top of being the ultimate varnish deposit recovery system, SVR restores and protects oil health and actively prevents new varnish from forming. Once varnish is under control the benefit of longer oil life can be fully realized.

Work with the experts.
With SVR, you’ll work alongside industry experts and receive comprehensive oil analysis and results interpretation to provide the best solution to extend your fluid life and make varnish vanish, for good.

Endless applications.
In addition to a range of options including the PM-1 Particle Monitor, explosion proof models, a range of power options, even stainless steel vessels, SVR can be completely customized to provide the perfect solution for your application.
SVR Quick Guide

ICB vessel crane post
Top loading ICB housing with 2 elements stacked
ICB vessel inlet sample port
ICB vessel pressure gauge
ICB vessel flow control meter
High efficiency post-filter housing
Electric motor
Particulate filter ΔP gauge
SVR inlet large suction
Cast iron gear pump with internal relief
Steel retention tray with fork guides

Top loading ICB housing with 2 elements stacked
ICB vessel drain valve
High efficiency post-filter housing
SVR outlet
SVR inlet large suction
ICB vessel flow bypass valve
ICB vessel flow balancing valve
Crane for ICB element removal and draining

hyprofiltration.com/SVR
Elements that go beyond industry standard.

ICB Advanced Resin Technology.
Turbine oil varnish deposits form when oil becomes saturated with oxidation by-products from fluid breakdown. ICB goes where other technologies can’t to remove polar oxides on a molecular level. When varnish deposits are affecting servo valve response time, that means the oil is saturated. SVR addresses this by removing dissolved oxidation by-products and restoring the oil’s solubility. The restored oil dissolves deposits back into solution which can then be removed by the SVR. The process repeats during recovery until the entire system and the oil are varnish free. That’s when you see a white patch. Once the varnish is gone, SVR continues to work by removing by-products as they form to prevent future deposits. ICB also slows antioxidant additive depletion to boost oil life. ICB is the only technology that treats the dissolved varnish during normal turbine operation to prevent varnish from forming.

HP107 for ISO Code Management.
DFE rated advanced media technologies provide the highest level of particulate capture and retention so your equipment operates unimpeded by contamination. The coreless filter element in every SVR delivers remarkably low ISO Codes, taking the dirt load off of critical system lube and hydraulic control filter elements (IGV, pump discharge). In addition to particulate control, the HP107 with VTM media also removes the insoluble oxidation by-products that are suspended in the oil, working hand-in-hand with the ICB media to rapidly reduce varnish potential and restore the health of your oil. The element is oversized to perform over a long element lifespan and to ensure low environmental and bottom line impact. To top it off, the HP107 element comes standard with an integral zero leak bypass so with every filter change, you get a new bypass along with peace of mind.
The Proven Varnish Solution

Figure 1 depicts SVR1200 on a 7FA gas turbine with critically high varnish potential (MPC ΔE) experiencing slow servo valve response time and sticking. SVR had an immediate impact on the 6,200 gallon / 24,000 liter lube reservoir. Within 45 days MPC values were reduced to condition normal. Starting RULER was 5 meaning only 5% AO remained in the oil, below condemning level. By installing SVR before a fluid change, all varnish deposits were removed before the oil change which allowed new oil to be added to a clean reservoir. If not for the deposit removal, AO in the new oil could have immediately depleted to as low as 65%.

Figure 2 is the restoration of a combustion turbine with heavy varnish deposits where MPC varnish potential dropped to 35 after SVR installation. 40 days into service, the ICB elements were changed as they were fully loaded with oxidation by-product. Once changed, MPC dropped to single digits. In the case of a heavily varnished turbine, 2 to 3 sets of ICB elements might be required to achieve condition normal. Once MPC drops to single digits, the ICB elements would normally be replaced annually to maintain the lubricant in optimal condition.

Note: Graph lines have been smoothed to demonstrate long term performance and MPC values will fluctuate as varnish is drawn from the system back into solution and subsequently removed from the system by the SVR.

VTK Varnish Test Kits

Colorimetric analysis per ASTM D02.C0.01 WK13070 is used to determine varnish potential in turbine lube oil. A mixture of the sample oil and petroleum ether is used to make the soluble by-products available for collection on a patch. The patch is analyzed with a spectrometer measuring ΔE reported as the MPC ΔE value. See page 236 for more details.
# SVR Specifications

## Dimensions
<table>
<thead>
<tr>
<th>Height</th>
<th>Length</th>
<th>Width</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>58&quot; (147 cm)</td>
<td>48&quot; (122 cm)</td>
<td>26&quot; (66 cm)</td>
<td>700 lbs (318 kg)</td>
</tr>
</tbody>
</table>

## Connections
<table>
<thead>
<tr>
<th>Inlet</th>
<th>Outlet</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.5&quot; FNPT with locking ball valve</td>
<td>1&quot; FNPT with locking ball valve</td>
</tr>
</tbody>
</table>

## Max Reservoir Size
<table>
<thead>
<tr>
<th>SVR1200 + SVR1200X</th>
<th>SVR2400</th>
</tr>
</thead>
<tbody>
<tr>
<td>8,000 gal (30,000 liter) reservoir</td>
<td>Max 16,000 gal (60,000 liter) reservoir</td>
</tr>
</tbody>
</table>

## Element Configuration
<table>
<thead>
<tr>
<th>Particulate + Insoluble Filter</th>
<th>Main Filter</th>
</tr>
</thead>
</table>

## Seals
| Fluorocarbon + silicone |

## Operating Temperature
<table>
<thead>
<tr>
<th>Fluid Temperature</th>
<th>Ambient Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>86°F to 176°F (30°C to 80°C)</td>
<td>-4°F to 104°F (-20°C to 40°C)</td>
</tr>
</tbody>
</table>

## Materials of Construction
<table>
<thead>
<tr>
<th>Housings</th>
<th>Tray</th>
<th>Fittings</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon steel with industrial coating</td>
<td>Carbon steel with industrial coating</td>
<td>Swagelok® stainless</td>
</tr>
</tbody>
</table>

## Electric Motor
<table>
<thead>
<tr>
<th>TEFC, 56-145 frame</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-1.5 hp, 1150-1750 RPM</td>
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</tbody>
</table>

## Motor Starter
| MSP (motor starter/protector) in an IP65, aluminum enclosure with short circuit and overload protection. |

## Pump
| Cast iron, positive displacement gear pump with internal relief. Maximum pressure on pump inlet 15 psi (1 bar). Consult factory for higher pressures. |

## Pump Bypass
| Full bypass at 90 psi (6.2 bar) |

## Total System Flow
<table>
<thead>
<tr>
<th>SVR1200</th>
<th>SVR2400</th>
</tr>
</thead>
<tbody>
<tr>
<td>7-11 gpm</td>
<td>14-16 gpm</td>
</tr>
</tbody>
</table>

## ICB Canister Flow Rates
<table>
<thead>
<tr>
<th>SVR1200 + SVR1200X</th>
<th>SVR2400</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 gpm (18.9 lpm) max</td>
<td>10 gpm (37.9 lpm) max</td>
</tr>
</tbody>
</table>

## Pneumatic Option Air Consumption
| ~40 cfm @ 80 psi |

## Media Description
<table>
<thead>
<tr>
<th>VTM</th>
<th>ICB</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\beta_{0.9}^{(c)} = 1000$ particulate, insoluble oxidation by-product and water removal media</td>
<td>Ion charge bonding resin media for molecular removal of acids, varnish deposits, soluble oxidation by-products and dissolved metal ions from mineral based turbine oil</td>
</tr>
</tbody>
</table>

## Fluid Compatibility
| Petroleum and mineral based fluids only (standard). For phosphate ester and other specified synthetic fluids, see FSA or contact factory. |

## Hazardous Environment Options
| Select pneumatic powered unit (Power Option 00) or explosion proof NEC Article 501, Class 1, Division 1, Group C+D. Call for IEC, Atex or other requirements. |

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1Dimensions are approximations taken from base model and will vary according to options chosen.

2Spill retention pan standard size. Contact factory for custom pan sizing.

3Controlled via flow control valve + flow meter (included standard).

4Maximum system flow dependent on and will vary with motor selection.

5Air consumption values are estimated maximums and will vary with regulator setting.
Filtration starts with the filter.

**Lower ISO Codes: Lower Total Cost of Ownership**
Hy-Pro filter elements deliver lower operating ISO Codes so you know your fluids are always clean, meaning lower total cost of ownership and reducing element consumption, downtime, repairs, and efficiency losses.

**Advanced Media Options**
DFE glass media maintaining efficiency to β0.7μ > 1000, Dualglass + water removal media to remove free and emulsified water, stainless wire mesh for coarse filtration applications, and Dynafuzz stainless fiber media for EHC and aerospace applications.

**DFE Rated Filter Elements**
DFE is Hy-Pro’s proprietary testing process which extends ISO 16889 Multi Pass testing to include real world, dynamic conditions and ensures that our filter elements excel in your most demanding hydraulic and lube applications.

**Delivery in days, not weeks**
From a massive inventory of ready-to-ship filter elements to flexible manufacturing processes, Hy-Pro is equipped for incredibly fast response time to ensure you get your filter elements and protect your uptime.

**Upgrade Your Filtration**
Keeping fluids clean results in big reliability gains and upgrading to Hy-Pro filter elements is the first step to clean oil and improved efficiency.

**More than just filtration**
Purchasing Hy-Pro filter elements means you not only get the best filters, you also get the unrivaled support, training, knowledge and expertise of the Hy-Pro team working shoulder-to-shoulder with you to eliminate fluid contamination.

Want to find out more? Get in touch.
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